

# SPV SPINTEC | JAHRLS

Self locking quick-change chucks for axial machining.



## Jahrls quick-change system

- Enables quick tool changes
- All tool changes can be carried out while the machine-spindle is rotating
- Runout accuracy better than 0,01 mm
- For both left- and righthanded cutting tools
- Works in any spindle position (vertical, horizontal, etc.)

### Chuck Jahrls 80-3

Shank	MT-type	Art.No
MT3	DIN-228	95143
MT4	DIN-1806	95145

### Insert 80-3, internal taper

Int. taper	Type	Art.No
MT1	80-3-1	95164
MT2	80-3-2	95165
MT3	80-3-3	95166

### Insert 80-3, for jaw-chucks

Ext. taper	Type	Art.No
B16	80-3-6	95187

We also provide drillingchucks and tappingchucks with internal B16-taper.



### Chuck Jahrls 80-4

Shank	MT-type	Art.No
MT4	DIN-1806	95429
MT5	DIN-1806	98220

### Insert 80-4, internal taper

Int. taper	Type	Art.No
MT1	80-4-1	95167
MT2	80-4-2	95168
MT3	80-4-3	95169
MT4	80-4-4	95170

### Insert 80-4, for jaw-chucks

Ext. taper	Type	Art.No
B16	80-4-6	95189

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